



GOVERNMENT OF INDIA
MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP
DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

MECHANIC TRACTOR

(Duration: One Year)

**CRAFTSMEN TRAINING SCHEME (CTS)
NSQF LEVEL- 4**



SECTOR – AUTOMOTIVE



Directorate General of Training

MECHANIC TRACTOR

(Engineering Trade)

(Revised in 2019)

Version: 1.2

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 4

Developed By

Ministry of Skill Development and Entrepreneurship
Directorate General of Training

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CONTENTS

S No.	Topics	Page No.
1.	Course Information	1
2.	Training System	2
3.	Job Role	6
4.	General Information	7
5.	Learning Outcome	10
6.	Assessment Criteria	11
7.	Trade Syllabus	18
	Annexure I (List of Trade Tools & Equipment)	37
	Annexure II (List of Trade experts)	46

1. COURSE INFORMATION

During the one-year duration a candidate is trained on subjects Professional Skill, Professional Knowledge, Engineering Drawing, Workshop Calculation Science and Employability Skill related to job role. In addition to this a candidate is entrusted to make/do project work and extra-curricular activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task. The broad components covered in this course are as below:-

The learner is trained on various skills like, make choices to carry out marking of the components for basic fitting operations in the work shop; perform precision measurements on the components and compare parameters with specifications used in automotive work shop practices; use different types of tools and work shop equipment in the work shop; use different types of fastening and locking devices in a vehicle; perform basic fitting operations used in the work shop practices and inspection of dimensions etc. The trainee will learn to produce sheet metal components using various sheet metal operations; inspect the auto component using Nondestructive testing methods; manufacture components with different types of welding processes in the given job; identify the hydraulic and pneumatic components in a vehicle; construct electrical circuits and test its parameters by using electrical measuring instruments and perform basic electrical testing in a vehicle.

The learner also learns to demonstrate Major Assemblies of Tractor; overhaul Diesel Engine of Tractor; perform servicing of Cooling and Lubrication system of Tractor; service Intake and Exhaust System of Tractor; service Fuel Feed System of Tractor; overhaul Clutch and Gearbox of Tractor in a workshop; overhaul Differential and PTO Unit of Tractor in the workshop; overhaul Steering System of Tractor in the workshop. He/she will practice repair works of Wheels and Tyres of Tractor in the Workshop; overhauling of Brake system of Tractor in the workshop; overhauling of Major Assemblies of Power Tiller; overhauling of Implements of Tractor; overhauling of Charging and Starting System of Tractor and carryout Field Operation.

2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mechanic Tractor trade under CTS is delivered nationwide through network of ITIs. The course is of one-year duration. It mainly consists of Domain area and Core area. The Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Workshop Calculation science, Engineering Drawing and Employability Skills) impart requisite core skills, knowledge and life skills. After passing out the training program, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates need broadly to demonstrate that they are able to:

- Read & interpret technical parameters/document, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge, core skills & employability skills while performing jobs.
- Check the job/assembly as per drawing for functioning, identify and rectify errors in job/assembly.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can join Apprenticeship programme in different types of industries leading to a National Apprenticeship certificate (NAC).

- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join various industries of the relevant field.
- Can become an Entrepreneur.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.

2.3 COURSE STRUCTURE

Table below depicts the distribution of training hours across various course elements during a period of one year:-

SNo.	Course Element	Notional Training Hours
1	Professional Skill (Trade Practical)	1000
2	Professional Knowledge (Trade Theory)	280
3	Workshop Calculation & Science	80
4	Engineering Drawing	80
5	Employability Skills	160
	Total	1600

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute has to maintain an individual trainee portfolio as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on www.bharatskills.gov.in

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by Controller of examinations, DGT as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be the basis for setting question papers for final assessment. The examiner during final examination will also check** the individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one-year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%. There will be no Grace marks.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work

Evidences and records of internal (Formative) assessments to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted while assessing:

Performance Level	Evidence
(a) Weightage in the range of 60%-75% to be allotted during assessment	
For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices	<ul style="list-style-type: none"> • Demonstration of good skill in the use of hand tools, machine tools and workshop equipment. • 60-70% accuracy achieved while undertaking different work with those demanded by the component/job.

	<ul style="list-style-type: none"> • A fairly good level of neatness and consistency in the finish. • Occasional support in completing the project/job.
(b) Weightage in the range of 75%-90% to be allotted during assessment	
<p>For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices</p>	<ul style="list-style-type: none"> • Good skill levels in the use of hand tools, machine tools and workshop equipment. • 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. • A good level of neatness and consistency in the finish. • Little support in completing the project/job.
(c) Weightage in the range of more than 90% to be allotted during assessment	
<p>For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.</p>	<ul style="list-style-type: none"> • High skill levels in the use of hand tools, machine tools and workshop equipment. • Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. • A high level of neatness and consistency in the finish. • Minimal or no support in completing the project.

Tractor Mechanic; repairs and overhauls tractors by various mechanical processes for agriculture, constructional and other heavy duties. Examines and drives vehicle on road or runs engine in stationary position to diagnose troubles and defects. Dismantles part or complete engine or unit according to nature of defects. Repairs or replaces defective parts, reassembles them with prescribed settings, clearances, timings and adjustments by further tooling as necessary and ensures accuracy of fit. Installs assembled or repaired engine securely in position on vehicle chassis and connects oil and fuel lines, controls and other accessories. Starts engine and observes performance for any unusual noise and knocks. Adjusts carburettor, fuel pump (Carburettor for petrol engine and fuel pump for diesel engine), sets clearance between tappets and valves, tunes engine, adjusts brakes, makes electrical connections and performs other tasks to ensure stipulated performance. May repair and overhaul electric motors, fuel pump, carburettor etc. of engine. May weld braze or solder parts. May repair other agricultural machinery for ploughing, levelling, harvesting etc. and be designated as Mechanic, Agricultural Machines.

Reference NCO-2015:

- (i) 7231.0300– Tractor Mechanic

4. GENERAL INFORMATION

Name of the Trade	MECHANIC TRACTOR
Trade Code	DGT/1028
NCO - 2015	7231.0300
NSQF Level	Level – 4
Duration of Craftsmen Training	One year(1600 Hours)
Entry Qualification	Passed 10 th class examination with Science and Mathematics or its equivalent.
Minimum Age	14 years as on first day of academic session.
Eligibility for PwD	LD, LC, DW, AA, LV, DEAF
Unit Strength (No. Of Student)	20 (There is no separate provision of supernumerary seats)
Space norms	210 Sq. m (Including Parking room)
Power norms	4.8 KW
Instructors Qualification for:	
1. Mechanic Tractor Trade	<p>B.Voc/Degree in Agriculture Engineering/ Automobile/ Mechanical Engg. (with specialization in Automobile) from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>03 years Diploma in Agriculture Engineering/ Automobile/ Mechanical Engg. (with specialization in (Automobile) from AICTE/ recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>NTC/NAC passed in the trade of "Mechanic Tractor /Mechanic Agricultural Machinery)" with three years' experience in the relevant field.</p> <p>Essential Qualification: Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT.</p>

	<p>NOTE: - Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma and other must have NTC/NAC qualifications. However, both of them must possess NCIC in any of its variants.</p>
<p>2. Workshop Calculation & Science</p>	<p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>03 years Diploma in Engineering from AICTE /recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>NTC/ NAC in any one of the engineering trades with three years' experience.</p> <p><u>Essential Qualification:</u> National Craft Instructor Certificate (NCIC) in relevant trade</p> <p style="text-align: center;">OR</p> <p>NCIC in RoDA or any of its variants under DGT</p>
<p>3. Engineering Drawing</p>	<p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>03 years Diploma in Engineering from AICTE /recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>NTC/ NAC in any one of the Electrical trades categorized under Engg. Drawing'/ D'man Mechanical / D'man Civil' with three years' experience.</p> <p><u>Essential Qualification:</u> National Craft Instructor Certificate (NCIC) in relevant trade</p> <p style="text-align: center;">OR</p> <p>NCIC in RoDA / D'man (Mech /civil) or any of its variants under DGT.</p>
<p>4. Employability Skill</p>	<p>MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years' experience with short term ToT Course in Employability</p>

	<p>Skills from DGT institutes. (Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above)</p> <p style="text-align: center;">OR</p> <p>Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes.</p>				
5. Minimum Age for Instructor	21 Years				
List of Tools and Equipment	As per Annexure – I				
Distribution of training on Hourly basis: (Indicative only)					
Total Hrs. /week	Trade Practical	Trade Theory	Workshop Cal. & Sc.	Engg. Drawing	Employability Skills
40 Hours	25 Hours	7 Hours	2 Hours	2 Hours	4 Hours

Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES (TRADE SPECIFIC)

1. Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions.
2. Perform precision measurements on the components and compare parameters with specifications used in automotive workshop practices.
3. Use different types of fastening and locking devices in a vehicle.
4. Use cutting tools in the workshop, following safety precautions while grinding.
5. Use different types of tools and workshop equipment in the workshop.
6. Perform basic fitting operations used in the workshop practices and inspection of dimensions.
7. Produce sheet metal components using various sheet metal operations.
8. Construct electrical circuits and test its parameters by using electrical measuring instruments.
9. Perform basic electrical testing in a vehicle.
10. Perform battery testing and charging operations.
11. Construct basic electronic circuits and testing.
12. Manufacture components with different types of welding processes in the given job.
13. Inspect the auto component using Non-destructive testing methods.
14. Identify the hydraulic and pneumatic components in a vehicle.
15. Demonstrate Major Assemblies of Tractor.
16. Overhaul Diesel Engine of Tractor.
17. Perform servicing of Cooling and Lubrication system of Tractor in a workshop.
18. Service Intake and Exhaust System of Tractor in a workshop.
19. Service Fuel Feed System of Tractor in a workshop.
20. Overhaul Clutch and Gearbox of Tractor in a workshop.
21. Overhaul Differential and PTO Unit of Tractor in the workshop.
22. Overhaul Steering System of Tractor in the workshop.
23. Carryout Repair of Wheels and Tyres of Tractor in the Workshop.
24. Overhaul Brake system of Tractor in the workshop.
25. Overhaul Major Assemblies of Power Tiller and carryout Field Operation.
26. Overhaul Implements of Tractor.
27. Overhaul Charging and Starting System of Tractor.

6. ASSESSMENT CRITERIA

LEARNING OUTCOMES	ASSESSMENT CRITERIA
1. Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions.	Mark according to drawings by using marking tools on the work pieces.
	Chip the job in accordance with standard specifications and tolerances.
	Measure all dimensions in accordance with standard specifications and tolerances.
2. Perform precision measurements on the components and compare parameters with specifications used in automotive workshop practices.	Measure all dimensions in accordance with standard specifications and tolerances by using precision measuring instruments.
	Measure the parameters related with the vehicle components for its effective operation by matching with manufacturer's specification using different gauges.
3. Use of different types of fastening and locking devices in a vehicle.	Identify the different type of fasteners and locking devices used in the vehicle.
	Use different types of locking devices correctly.
	Specify the bolt and nut threads.
	Practice on removing the damaged studs and bolts.
4. Use cutting tools in the workshop, following safety precautions while grinding.	Identify cutting tool materials and their application.
	Plan and grind cutting and marking tools.
	Measure the tool angles with gauges.
5. Use different types of tools and work shop equipment in the workshop.	Identify the different types of hand and power tools used in the automotive workshop.
	Operate various tools and workshop equipment.
6. Perform basic fitting operations used in the workshop practices and inspection of dimensions.	Mark according to drawing by using marking tools on flat surfaces.
	Hack saw and file the job using different methods and perform in accordance with the standard specifications and

	tolerances.
	Drilling and reaming on flat surfaces.
	Identify and use hand tools for internal and external threading with taps and dies.
	Measure all dimensions in accordance with standard specification and tolerances.
7. Produce sheet metal components using various sheet metal operations.	Ascertain and select tools and materials for the job and make this available for use in a timely manner.
	Plan and organize the work for different types of sheet metal operations.
	Mark according to drawing by using marking tools on flat surfaces.
	Produce components as per the drawing.
8. Construct electrical circuits and test its parameters by using electrical measuring instruments.	Plan and organize the work for basic electrical operations.
	Select the tools, instruments and materials required to do the job.
	Comply with safety rules when performing the basic electrical operations.
	Perform electrical wire joints, form electrical circuits and test basic electrical parameters as per the circuit drawings and operating procedures.
9. Perform basic electrical testing in a vehicle.	Plan and organize the work for auto electrical component testing.
	Tracing the auto electrical components in a vehicle.
	Test continuity and voltage drop in the electrical circuits.
	Operate the electrical components in a vehicle and test lamps.
10. Perform battery testing and charging operations.	Ascertain and select tools and materials for the job.
	Comply with safety rules when performing the following operations.
	Plan and select different methods for charging the battery.
	Perform battery testing as per the operating procedure.
11. Construct basic electronic	Plan and select different types of basic electronic components

circuits and testing.	and measuring instruments.
	Construct and test the basic electronic gate circuits and its components as per the standard procedure.
12. Manufacture components with different types of welding processes in the given job.	Plan and select appropriate method to produce components with welding process.
	Comply with safety rules when performing the above operations.
	Mark according to the drawing using marking tools on the job.
	Select appropriate tools and equipment to perform the above operations.
	Set up and produce component as per standard operating procedure.
13. Inspect the auto component using Non-destructive testing methods.	Classify different vehicle components by its manufacturing processes
	Ascertain and select tools and equipment to do NDT test the given job.
	Plan and organize the work for nondestructive testing.
	Perform different types of nondestructive tests using appropriate testing equipment.
	Observe safety/precaution during testing the job.
14. Identify the hydraulic and pneumatic components in a vehicle.	Comply with safety rules when performing the following operations.
	Locate and identify the hydraulic components in a vehicle.
	Locate and identify the pneumatic components in a vehicle.
15. Demonstrate Major Assemblies of Tractor.	Ascertain and select tools and materials for the job and make this available for use in a timely manner.
	Identify different gauges fitted on the dashboard and check for proper functioning
	Perform daily checks before starting the engine.
	Start the engine and allow it to warm up.
	Identify the problem in functionality of particular Gauge fitted on dashboard and record the reading and compare it with standard reading.

	Repair / Replace the defective gauges as per standard operating practice.
	Check for proper functionality.
16. Overhaul Diesel Engine of Tractor.	Ascertain and select tools and materials for the job and make this available for use in a timely manner.
	Plan work in compliance with standard safety norms.
	Demonstrate possible solutions and agree tasks within the team.
	Drain coolant and lubricants from the engine and Remove Accessories of engine.
	Service cylinder head assembly.
	Service Oil Sump and Oil Pump.
	Service Piston and connecting Rod Assembly.
	Service Flywheel, Crank shaft, camshaft and its Bearings and gear.
	Service cylinder block.
	Check and adjust valve clearances as per procedure and recommended specification.
	Refit all the accessories.
	Refill all the required coolant and lubricants as per standard specification.
	Start the engine and observe reading of dashboard gauges and record Engine Performance.
17. Perform servicing of Cooling and Lubrication system of Tractor in a workshop.	Check Engine Coolant and Reverse flush the cooling system using flushing solution.
	Service Radiator and radiator cap
	Check Radiator hoses for crack and replace if necessary.
	Test Thermostat valve for proper functioning as per manufacturer specification and replace if necessary.
	Check water pump for serviceability and replace if faulty.
	Check Fan/Alternator Belt for proper tension.
	Check & Replace Engine Oil
	Replace Oil Filter & oil pump
Service Oil Cooler and pressure relief valve	

18. Service Intake and Exhaust System of Tractor in a workshop.	Service/Replace Air Cleaner
	Overhaul Air Compressor
	Overhaul Exhauster Assembly
	Service Turbocharger/Supercharger as per manufacturer specification.
	Service Intercooler.
	Check Exhaust Leakages and Rubber Mounting of Exhaust System.
	Service Exhaust manifold.
	Check and Replace Catalytic Converter.
	Check and Replace Resonator/Muffler.
19. Service Fuel Feed System of Tractor in a workshop.	Tune up Petrol Engine Tractor as per manufacturer specification
	Check leakages in Diesel/Petrol fuel line.
	Service Fuel Tank and fuel filter
	Service Fuel Feed Pump/Petrol Fuel Pump
	Set Diesel Fuel Injection Pump Timing as per manufacturer specification
	Bleed the Fuel System to vent out any air trapped.
	Start the Engine and check for proper functioning as per standard guidelines specified by manufacturer.
20. Overhaul Clutch and Gearbox of Tractor in a workshop.	Ascertain and select tools and equipment for the job and make this available for use in a timely manner.
	Plan work in compliance with standard safety norms.
	Adjust clutch pedal free play and check its performance.
	Monitor performance of Clutch and Gearbox by operating vehicle.
	Service Clutch, Gearbox and Driveline of tractor.
	Refit Clutch, Gearbox and Auxiliary Gearbox to the Tractor and check performance as per standard guidelines.
21. Overhaul Differential and PTO Unit of Tractor in the workshop.	Ascertain and select tools and equipment for the job and make this available for use in a timely manner.
	Plan work in compliance with standard safety norms.
	Service Differential unit of the tractor

	Service PTO unit of the tractor.
22. Overhauling Steering System of Tractor in the workshop.	Inspect steering linkages for excessive play.
	Service Steering Gear Box of the Tractor.
	Remove front Axle assembly from the Tractor.
	Repair Front Axle Assembly as per guidelines laid down by manufacturer
	Refit Front Axle Assembly and check for proper functioning as per manufacturer's guidelines.
	Check front and rear suspension for proper functioning and abnormal noise.
	Service front and rear suspension system.
	Refit the front and rear suspension to the tractor and check for proper functioning as per manufacturer's specification.
23. Carryout Repair of Wheels and Tyres of Tractor in the Workshop.	Check and service Rim, tires and tube and perform repair/replace if necessary.
	Inflate tires as per manufacturer recommended inflation pressure.
24. Overhaul Brake system of Tractor in the workshop.	Test the brake of tractor for effectiveness.
	Service Brake.
	Remove Hydraulic Brake cylinder.
	Service Hydraulic brake cylinder.
	Bleed the brake system.
25. Overhaul Major Assemblies of Power Tiller and carryout Field Operation.	Remove major assemblies of Power tiller.
	Dismantle Transmission, clutch and brake
	Clean and Replace/Repair components of Transmission, clutch and brake.
	Assemble Transmission, clutch and brake components.
	Refit the Transmission, clutch and brake to the Power Tiller.
	Carryout field operation of Power tiller without implements.
26. Overhaul Implements of Tractor.	Check Plough, Harrows, cultivator, seed drill and tractor trailer for proper functioning.
	Carryout Service of Plough, Harrows, cultivator, seed drill and

	tractor trailer.
	Perform hitching practice (Single & Three Point).
	Adjust agricultural implements for correct functioning during field operations.
27. Overhaul Charging and Starting System of Tractor.	Check Charging system for proper functioning as per manufacturer guidelines.
	Service alternator.
	Refit Alternator to the tractor and check for functioning.
	Check starting system for proper functioning as per manufacturer guidelines.
	Service starter.
	Refit starter to the tractor and check for functioning.

7. TRADE SYLLABUS

SYLLABUS FOR MECHANIC TRACTOR TRADE			
DURATION: ONE YEAR			
Week No.	Reference Learning Outcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional Skill 75 Hrs.; Professional Knowledge 21Hrs.	Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions.	<ol style="list-style-type: none"> 1. Familiarization with institute, Job opportunities in the automobile sector, Machinery used in Trade. (07hrs.) 2. Types of work done by the students in the shop floor. (08hrs.) 3. Practical related to Safety and Health, Importance of maintenance and cleanliness of Workshop. (03hrs.) 4. Interaction with health centre and fire service station to provide demo on First aid and Fire safety, Use of fire extinguishers. (02hrs.) 5. Demonstration on safe handling and Periodic testing of lifting equipment, and Safety disposal of used engine oil. (02hrs.) 6. Energy saving Tips of ITI electricity usage. (03hrs.) 	<p>Admission & introduction to the trade: Introduction to the Course duration, course content, study of the syllabus. General rule pertaining to the Institute, facilities available- Hostel, Recreation, Medical and Library working hours and timetable.</p> <p>Occupational Safety & Health Importance of Safety and general Precautions to be observed in the shop. Basic first aid, safety signs - for Danger, Warning, caution & personal safety message. Safe handling of Fuel Spillage, Fire extinguishers used for different types of fire. Safe disposal of toxic dust, safe handling and Periodic testing of lifting equipment, Authorization of Moving & road-testing vehicles.</p> <p>Energy conservation- Definition, Energy Conservation Opportunities (ECOs)-Minor ECOs and</p>

			<p>Medium ECOs, Major ECOs), Safety disposal of Used engine oil, Electrical safety tips. (07 Hrs.)</p>
		<p>7. Practice using all marking aids, like steel rule with spring calipers, dividers, scribe, punches, Chisel etc. (10 hrs.)</p> <p>8. Layout a work piece- for line, circle, arcs and circles. (10 hrs.)</p> <p>9. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs.)</p> <p>10. Practice to measure valve spring tension using spring tension tester Practice to remove wheel lug nuts with use of an air impact wrench Practice on General workshop tools & power tools. (20 hrs.)</p>	<p>Hand & Power Tools: - Marking scheme, Marking material-chalk, Prussian blue. Cleaning tools- Scraper, wire brush, Emery paper, Description, care and use of Surface plates, steel rule, measuring tape, try square. Calipers-inside and outside. Dividers, surface gauges, scribe, punches-prick punch, center punch, pin punch, hollow punch, number and letter punch. Chisel-flat, crosscut. Hammer-ball peen, lump, mallet. Screw drivers-blade screwdriver, Phillips screw driver, Ratchet screwdriver. Allen key, bench vice & C-clamps, Spanners-ring spanner, open end spanner & the combination spanner, universal adjustable open-end spanner. Sockets & accessories, Pliers - Combination pliers, multi grip, long nose, flat-nose, Nippers or pincer pliers, Side cutters, Tin snips, Circlip pliers, external circlips pliers. Air impact wrench, air ratchet, wrenches- Torque wrenches, pipe wrenches, car jet washers Pipe flaring</p>

			&cutting tool, pullers-Gear and bearing. (14 hrs.)
Professional Skill 75 Hrs.; Professional Knowledge 21 Hrs.	Perform precision measurements on the components and compare parameters with specifications used in automotive workshop practices.	<p>11. Measuring practice on Cam height, Camshaft Journal dia., crankshaft journal dia., Valve stem dia., piston diameter, and piston pin dia. with outside Micrometers. (8 hrs.)</p> <p>12. Measuring practice on the height of the rotor of an oil pump from the surface of the housing or any other auto component measurement with depth micrometer. (8hrs.)</p> <p>13. Measuring practice on valve spring free length. (7hrs.)</p> <p>14. Measuring practice on cylinder bore, connecting rod bore, inside diameter (ID) of a camshaft bearing with Telescope gauges. (8hrs.)</p> <p>15. Measuring practice on cylinder bore for taper and out-of-round with Dial bore gauges. (8 hrs.)</p> <p>16. Measuring practice to measure wear on crankshaft end play, crankshaft run out, and valve guide with dial indicator. (8hrs.)</p>	<p>Systems of measurement, Description, care & use of - Micrometers- Outside and depth micrometer, Micrometer adjustments, Vernier calipers, Telescope gauges, Dial bore gauges, Dial indicators, straightedge, feeler gauge, thread pitch gauge, vacuum gauge, tire pressure gauge.(21hrs.)</p>

		<p>17. Measuring practice to check the flatness of the cylinder head is warped or twisted with straightedge is used with a feeler gauge. (7hrs.)</p> <p>18. Measuring practice to check the end gap of a piston ring, piston-to-cylinder wall clearance with feeler gauge. (7hrs.)</p> <p>19. Practice to check engine manifold vacuum with vacuum gauge. (7hrs.)</p> <p>20. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (7hrs.)</p>	
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Use different types of fastening and locking devices in a vehicle.	<p>21. Practice on General cleaning, checking and use of nut, bolts, & studs etc. (15 hrs.)</p> <p>22. Removal of stud/bolt from blind hole. (10 hrs.)</p>	Fasteners- Study of different types of screws, nuts, studs & bolts, locking devices, Such as lock nuts, cotter, split pins, keys, circlips, lock rings, lock washers and locating where they are used. Washers & chemical compounds can be used to help secure these fasteners. Function of Gaskets, Selection of materials for gaskets and packing, oil seals.(07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Use cutting tools in the workshop, following safety precautions while grinding.	23. Practice on cutting tools like Hacksaw, file, chisel, Sharpening of Chisels, center punch, safety precautions while	Cutting tools :- Study of different type of cutting tools like Hacksaw, File- Definition, parts of a file, specification, Grade, shape, different type

		grinding. (15 hrs.) 24. Practice on Hacksawing and filing to given dimensions. (10 hrs.)	of cut and uses., OFF-hand grinding with sander, bench and pedestal grinders, safety precautions while grinding.(07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Use different types of tools and workshop equipment in the workshop.	25. Practice on Marking and Drilling clear and Blind Holes, Sharpening of Twist Drills Safety precautions to be observed while using a drilling machine. (25 hrs.)	Limits, Fits &Tolerances:- Definition of limits, fits & tolerances with examples used in auto components. Drilling machine - Description and study of Bench type Drilling machine, Portable electrical Drilling machine, drill holding devices, Work Holding devices, Drill bits. (07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Perform basic fitting operations used in the workshop practices and inspection of dimensions.	26. Practice on Tapping a Clear and Blind Hole, Selection of tap drill Size, use of Lubrication, Use of stud extractor. (10 hrs.) 27. Cutting Threads on a Bolt/ Stud. (5 hrs.) 28. Adjustment of two - piece Die, reaming a hole/ Bush to suit the given pin/ shaft, scraping a given machined surface. (10 hrs.)	Taps and Dies: Hand Taps and wrenches, Calculation of Tap drill sizes for metric and inch taps. Different type of Die and Die stock. Screw extractors. Hand Reamers - Different Type of hand reamers, Drill size for reaming, Lapping, Lapping abrasives, type of Laps. (07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Produce sheet metal components using various sheet metal operations.	29. Practice on making Rectangular Tray. (5hrs.) 30. Pipe bending, fitting nipples unions in pipes. (10 hrs.) 31. Soldering and Brazing of Pipes. (10 hrs.)	Sheet metal - State the various common metal Sheets used in Sheet Metal shop Sheet metal operations - Shearing, bending, Drawing, Squeezing Sheet metal joints - Hem & Seam Joints Fastening Methods - Riveting, soldering,

			Brazing. fluxes used on common joints. Sheet and wire-gauges. The blow lamp-its uses and pipe fittings.(07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Construct electrical circuits and test its parameters by using electrical measuring instruments.	32. Practice in joining wires using soldering Iron, Construction of simple electrical circuits, measuring of current, voltage and resistance using digital multimeter, practice continuity test for fuses, jumper wires, fusible links, circuit breakers. (25 hrs.)	Basic electricity , Electricity principles, Ground connections, Ohm's law, Voltage, Current, Resistance, Power, Energy. Voltmeter, ammeter, Ohmmeter Multimeter, Conductors & insulators, Wires, Shielding, Length vs. resistance, Resistor ratings. (07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Perform basic electrical testing in a vehicle.	33. Diagnose series, parallel, series-parallel circuits using Ohm's law, check electrical circuit with a test lamp, perform voltage drop test in circuits using multimeter, measure current flow using multimeter/ammeter, use of service manual wiring diagram for troubleshooting. (25 hrs.)	Fuses & circuit breakers, Ballast resistor, Stripping wire insulation, cable colour codes and sizes, Resistors in Series circuits, Parallel circuits and Series-parallel circuits, Electrostatic effects, Capacitors and its applications, Capacitors in series and parallel.(07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Perform battery testing and charging operations.	34. Cleaning and topping up of a lead acid battery, Testing battery with hydrometer, connecting battery to a charger for battery charging, Inspecting & testing a battery after charging, Measure and Diagnose the cause(s) of	Description of Chemical effects, Batteries & cells, Lead acid batteries & Stay Maintenance Free (SMF) batteries, Magnetic effects, Heating effects, Thermo-electric energy, Thermistors, Thermo couples, Electrochemical energy,

		<p>excessive Key-off battery drain (parasitic draw) and do corrective action. (15 hrs.)</p> <p>35. Testing of relay and solenoids and its circuit. (10 hrs.)</p>	<p>Photovoltaic energy, Piezo-electric energy, Electromagnetic induction, Relays, Solenoids, Primary & Secondary windings, Transformers, stator and rotor coils.(07Hrs.)</p>
<p>Professional Skill 25 Hrs.;</p> <p>Professional Knowledge 07 Hrs.</p>	<p>Construct basic electronic circuits and testing.</p>	<p>36. Identify and test power and signal connectors for continuity, Identify and test different type of Diodes, NPN & PNP Transistors for its functionality, Construct and test simple logic circuits OR, AND & NOT and Logic gates using switches. (25 hrs.)</p>	<p>Basic electronics: Description of Semiconductors, Solid state devices- Diodes, Transistors, Thyristors, Uni Junction Transistors (UJT), Metal Oxide Field Effect Transistors (MOSFETs), Logic gates-OR, AND & NOT and Logic gates using switches.(07Hrs.)</p>
<p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p>	<p>Manufacture components with different types of welding processes in the given job.</p>	<p>37. Practice to make straight beads and Butt, Lap & T joints Manual Metal Arc Welding. (25 hrs.)</p> <p>38. Setting of Gas welding flames, practice to make a straight beads and joints Oxy- Acetylene welding Film on Heat treatment process. (25 hrs.)</p>	<p>Introduction to welding and Heat Treatment</p> <p>Welding processes - Principles of Arc welding, brief description, classification and applications. Manual Metal Arc welding -principles, power sources, electrodes, welding parameters, edge preparation & fit up and welding techniques; Oxy - Acetylene welding - principles, equipment, welding parameters, edge preparation & fit up and welding techniques; Heat Treatment Process- Introduction, Definition of heat treatment, Definition of</p>

			Annealing, Normalizing, Hardening and tempering. Case hardening, Nitriding, Induction hardening and Flame Hardening process used in auto components with examples. (14 Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Inspect the auto components using Non-Destructive testing methods.	39. Practice on Liquid penetrant testing method and Magnetic particle testing method. (25 hrs.)	Non-destructive Testing Methods- Importance of Non-Destructive Testing In Automotive Industry, Definition of NDT, Liquid penetrant and Magnetic particle testing method - Portable Yoke method. (07Hrs.)
Professional Skill 50 Hrs.; Professional Knowledge 14 Hrs.	Identify the hydraulic and pneumatic components in a vehicle.	40. Identification of Hydraulic and pneumatic components used in vehicle. (10 hrs.) 41. Tracing of hydraulic circuit on hydraulic jack, hydraulic power steering, and Brake circuit. (10 hrs.). 42. Identification of components in Air brake systems. (5 hrs.)	Introduction to Hydraulics & Pneumatics: - Definition of Pascal law, pressure, Force, viscosity. Description, symbols and application in automobile of Gear Pump-Internal & External, single acting, double acting & Double ended cylinder; Directional control valves-2/2, 3/2, 4/2, 4/3 way valve, Pressure relief valve, Non return valve, Flow control valve used in automobile. Pneumatic Symbols, Description and function of air Reciprocating Compressor. Function of Air service unit (FRL-Filter, Regulator & Lubricator). (07 Hrs.)

		<p>43. Identification of different type of Vehicle. (5 hrs.)</p> <p>44. Demonstration of vehicle specification data; Identification of vehicle information Number (VIN). (10 hrs.)</p> <p>45. Demonstration of Garage, Service station equipments.-Vehicle hoists - Two post and four post hoist, Engine hoists, Jacks, Stands. (10 hrs.)</p>	<p>Auto Industry - History, leading manufacturers, development in automobile industry, trends, new product. Brief about Ministry of Road transport & Highways,</p> <p>The Automotive Research Association of India (ARAI), National Automotive Testing and R&D Infrastructure Project (NATRIP), & Automobile Association.</p> <p>Definition: - Classification of vehicles on the basis of load as per central motor vehicle rule, wheels, final drive, and fuel used, axles, position of engine and steering transmission, body and load. Brief description and uses of Vehicle hoists - Two post and four post hoist, Engine hoists, Jacks, Stands. (07 Hrs.)</p>
<p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p>	<p>Demonstrate Major Assemblies of different types of Tractor.</p>	<p>46. Demonstration of tractor specification data. (5 hrs.)</p> <p>47. Identification of different major assemblies of tractor and cleaning of tractors, oil greasing and lubricating all moving parts of tractor. (10 hrs.)</p> <p>48. Practice on starting and stopping of tractor engine. (10 hrs.)</p>	<p>Tractor Industry in India - leading manufacturers, development in Tractor industry, trends, new product.</p> <p>Study of tractors, dozers & their major assemblies, and different make (indigenous). Constructional differences between tractor and dozers and their merits.</p> <p>Different type of Tractor starting method and stopping. (07 Hrs.)</p>

		49. Dismantling of tractor engine as per procedure & Inspection of components for dimension and wear. (25 hrs.)	<p>Engine Basics: Classification of engines, Principle & working of 2&4-stroke diesel engine (Compression ignition Engine (C.I), Principle of Spark Ignition Engine(SI), differentiate between 2-stroke and 4 stroke, C.I engine and S.I Engine, Direct injection and Indirect injection,. Brief on common rail diesel injection engine. Engine output, compression pressure, Compression ratio. (07 Hrs.)</p>
Professional Skill 75Hrs.; Professional Knowledge 21 Hrs.	Overhaul Diesel Engine of Tractor.	50. Remove cylinder head from engine. (5 hrs.) 51. Overhauling of cylinder head assembly with use of service manual for clearance and other parameters. (10 hrs.) 52. Practice on removing rocker arm assembly manifolds, fitting of valve guide. (10 hrs.)	<p>Engine Components - working principle & construction of cylinder heads, types of combustion chambers. Function of Engine Valves, different types, materials, Type of valve operating mechanism. Importance of Valve seats & inserts, importance of Valve movement, Valve stem, oil seals, Valve-timing diagram and concept of Variable valve timing.(07 Hrs.)</p>
		53. Cylinder block overhaul. (5 hrs.) 54. Measurement of cylinder liner & crankshaft for ovality and taperness. (5 hrs.) 55. Overhauling piston and	<p>Description of Cylinder block, Cylinder block construction, types of cylinder blocks & cylinder liners. Description & functions of different types of pistons, piston rings and piston pins and materials.</p>

		<p>connecting rod assembly with use of service manual for clearance and other parameters. (10 hrs.)</p> <p>56. Practice on removing oil sump and oil pump - clean the sump. (5 hrs.)</p>	<p>Used recommended clearances for the rings and its necessity precautions while fitting rings, common troubles and remedy. (07 Hrs.)</p>
		<p>57. Practice on removing the big end bearing, connecting rod with the piston. (2hrs.)</p> <p>58. Practice on removing the piston rings, Dismantle the piston and connecting rod. (5hrs.)</p> <p>59. Check the side clearance of piston rings in the piston groove & lands for wear. (3hrs.)</p> <p>60. Check piston skirt and crown for damage and scuffing, clean oil holes. Measure -the piston ring close gap in the cylinder, clearance between the piston and the liner, clearance between crank pin and the connecting rod big end bearing. (2hrs.)</p> <p>61. Check connecting rod for bend and twist. (3hrs.)</p> <p>62. Setting of Connecting rod big end & main bearing. (2hrs.)</p> <p>63. Assembling crank shaft, main bearings, connecting rods and piston assembly</p>	<p>Description & function of connecting rod, importance of big end split obliquely, Materials used for connecting rods big end & main bearings. Shells piston pins and locking methods of piston pins. Recommended clearances for the cylinder liners & rings. Bearing failure & its causes-care & maintenance.</p> <p>Description of crankshaft & Camshafts. Types of their drives. Description of Overhead camshaft, importance of Cam lobes. Crankcase ventilation (PCV). Camshaft, Crank-shaft balancing, Firing order of the engine.</p> <p>Description and function of the fly wheel and vibration damper. Timing mark. (07 Hrs.)</p>

		in the engine, fitting cylinder head. (5hrs.) 64. Setting valve timing.(3hrs.)	
Professional Skill 50 Hrs.; Professional Knowledge 14 Hrs.	Perform servicing of Cooling and Lubrication system of Tractor in a workshop.	65. Checking cooling system for overheating / under-cooling. (5 hrs.) 66. Dismantling, cleaning, assembling & testing of water pumps, reverse flushing the system. (10 hrs.) 67. Checking of thermostat valve, pressure cap. (5 hrs.) 68. Adjusting the fan belt tension. (5 hrs.)	Cooling systems:- Purpose, types, Heat transfer method, effect of boiling point & pressure, coolant properties, preparation and recommended change of interval, use of anti-freezer. Cooling system components, water pump, function of thermostat, pressure cap, Recovery system & Thermo-switch. Function & types of Radiator. (07 Hrs.)
		69. Identification of lubrication oil flow circuit in an engine.(5 hrs.) 70. Overhauling oil pump, servicing of oil cooler & centrifugal oil filter. (10 hrs.) 71. Testing oil pressure. (10 hrs.)	Lubrication system: - purposes & characteristics of oil, type of lubricants, grade as per SAE, & their application, oil additives, type of lubrication system. Lubrication system components- different type of Oil pump, Oil filters & oil cooler. Probable reasons for low / high oil pressure, high oil consumption and their remedies. (07 Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Service Intake and Exhaust System of Tractor in a workshop.	72. Servicing of air cleaner (Oil bath) Checking & changing an air filter. (5 hrs.) 73. Dismantling& assembling of turbocharger, check for axial clearance as per service manual. (5 hrs.) 74. Checking of Exhaust Gas	Intake & exhaust systems - Description of Diesel induction & Exhaust systems. Description & function of air compressor, exhauster, Super charger, Intercoolers, turbo charger, variable turbo charger mechanism.

		<p>Recirculation. (5 hrs.)</p> <p>75. Check Exhaust system for rubber mounting for damage, deterioration and out of position; for leakage, loose connection, dent and damage; Practice on Exhaust manifold removal and installation. (5 hrs.)</p> <p>76. Practice on Catalytic converter removal and installation. (5 hrs.)</p>	<p>Intake system components- Description and function of Air cleaners, Different type air cleaner, Description of Intake manifolds and material.</p> <p>Exhaust system components- Description and function of Exhaust manifold, Exhaust pipe, Mufflers- Reactive, absorptive, Combination, Electronic mufflers, Catalytic converters, Backpressure, Diesel particulate filter, Exhaust Gas Recirculation (EGR). (07Hrs.)</p>
<p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p>	<p>Service Fuel Feed System of Tractor in a workshop.</p>	<p>77. Repair tractor carburetors -adjusting float level and slow speed adjustments - studying the fuel flow circuit in carburetor. (6 hrs.)</p> <p>78. Practice in engine tune up in a vehicle -testing vacuum and compression of engine, adjusting tappets setting ignition timing and adjusting carburetor For slow speeds. (6 hrs.)</p> <p>79. Tracing of different parts of fuel system. (5 hrs.)</p> <p>80. Repairing fuel leaks in pipe line and unions, Servicing and testing of fuel feed pump. Servicing of fuel filters. Servicing of fuel</p>	<p>Carburetor operation- Carburation, Carburetor system components, Carburetor systems, Metering jets, Accelerating, Carburetor barrels Diesel Fuel Systems-</p> <p>Diesel fuel characteristics, concept of Quiet diesel technology & Clean diesel technology, Fuel feed system used in Tractor's description and layout. Diesel fuel system components, Description and function of Diesel fuel injection system, types of fuel injection pumps, type of drive, injectors-types and function. Governor and their types.</p> <p>Distributor-type injection pump, Glow plugs, Cummins & Detroit Diesel</p>

		<p>Injection Pump. (6 hrs.)</p> <p>81. Servicing of pressure pump of (C.R.D.I.). (5 hrs.)</p> <p>82. Regulator's and Elect/Electronic injectors, checking operation of C.R.D.I. system. Overhauling & testing of injectors. (6 hrs.)</p> <p>83. Setting injection timing. Bleeding fuel lines for Air locks. (6 hrs.)</p> <p>84. Testing cylinder compression, checking idle speed, Obtaining & interpreting scan tool data. (5 hrs.)</p> <p>85. Fault finding & remedy, care & maintenance. (5 hrs.)</p>	<p>injection. Diesel electronic control- Diesel electronic control systems (DEC), Common rail diesel injection System.</p> <p>Method of bleeding fuel supply system. (14hrs.)</p>
<p>Professional Skill 25 Hrs.;</p> <p>Professional Knowledge 07 Hrs.</p>	<p>Overhaul Clutch and Gearbox of Tractor in a workshop.</p>	<p>86. Dismantle clutch assembly. (3 hrs.)</p> <p>87. Inspect the parts of clutch. (3 hrs.)</p> <p>88. Relining of clutch plate & assemble. (3 hrs.)</p> <p>89. Coupling the clutch with flywheel & join the engine with gear box. (5 hrs.)</p> <p>90. Adjust clutch pedal free play. Dismantle gear box of a tractor & inspect the parts. (3 hrs.)</p> <p>91. Assemble the gear box. (4 hrs.)</p> <p>92. Overhauling Transfer case</p>	<p>Clutch:-types, construction and function. Components of clutch -driver & driven plates, torsion spring, cushion springs, operating fingers, clutch shaft, Slave cylinder & oil seal. Clutch release bearing & linkages.</p> <p>Manual transmissions- Function, description, types and their application. Gearbox layout. Components of tractor gear box. Principle of epicyclical gear box. Necessity of torque convertor, need of 4 x 4 wheel drive / Front wheel</p>

		and auxiliary gear box. (4 hrs.)	drive, Low & high gear ratio, universal joint and propeller shaft.(07Hrs.)
Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.	Overhaul Differential and PTO Unit of Tractor in the workshop.	93. Overhauling of differential. (5 hrs.) 94. Servicing of reduction gear, rear axle wheel hub. (10hrs.) 95. Servicing of PTO (Power Take Off). Measure rpm of PTO shaft & speed of belt pulley. (10hrs.)	Final Drive & Drive Shafts Differential carriers double reduction gearing, differential lock, crown wheel and pinion adjustments, function and types of power take off (PTO) mechanism. Types of front & rear axles. Common trouble and their remedies, care and maintenance.(07Hrs.)
Professional Skill 50 Hrs.; Professional Knowledge 14 Hrs.	Overhaul Steering System of Tractor in the workshop.	96. Checking, Layout of Mechanical steering system. Checking/ Inspection of Steering linkage and necessary repair. (5 hrs.) 97. Remove steering wheel. Overhauling of steering gear box of tractor. (5 hrs.) 98. Remove front axle and spindle hub and steering linkage. (5 hrs.) 99. Reassembling steering assembly and Test for correct function. (5 hrs.) 100. Checking, inspect layout of different parts of Hydraulic steering system. (10 hrs.) 101. Practice on visual Inspection of chassis frame for crack, bent and twists. (5 hrs.)	Steering & Suspension Systems- Function and types of steering system. Description, construction and function of mechanical steering system steering wheel, steering gear box, tie-rod, arms link, ball and socket joints etc. their movement and adjustment. Description and mechanism of foot steering pedal as incorporated in tractors. Description, working and principle of hydraulic steering system. Different parts such as pump, distributor valves, pipe line and hoses etc Development of mechanical framing. Use of Power tiller, Tractor & Bulldozer, Chassis frame of tractor.(14hrs.)

		<p>102.Overhauling and Inspection of shackle, front & rear suspension. (10 hrs.)</p> <p>103.Lubricating a suspension system. (5 hrs.)</p>	
<p>Professional Skill 25 Hrs.;</p> <p>Professional Knowledge 07 Hrs.</p>	<p>Carryout Repair of Wheels and Tyres of Tractor in the Workshop.</p>	<p>104.Remove wheels from tractor. (4 hrs.)</p> <p>105.Dismantle wheel for checking rims, tyres for wear and tubes for leaks. (5 hrs.)</p> <p>106.Repairing, de-rusting, painting. (4 hrs.)</p> <p>107.Fitting of tyres and tubes on rim & inflate to correct pressure. (4 hrs.)</p> <p>108.Balancing of Tractor wheels. Practice of tyre rotation. Fitting wheels on tractors. Tightening of wheel in correct sequence. (4 hrs.)</p> <p>109.Checking & adjusting tire pressure by use of air or by Nitrogen. (4 hrs.)</p>	<p>Wheels & Tyres- Description, construction and function of Wheel. Rim sizes. Types & sizes of tyres. Solid, pneumatic & Radial. Ply rating. Tyre materials, Hysteresis & designations, Tyre information, Tyre tread designs, Tyre ratings for temperature & traction. Importance of in-Flatting tyres to correct pressure. Repair and maintenance of tyres and tubes. Storage of tyres. Descriptions Tirewear Patterns and causes Nitrogen vs atmospheric air in tyres. (07Hrs.)</p>
<p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p>	<p>Overhaul Brake system of Tractor in the workshop.</p>	<p>110.Overhauling brakes including cleaning and inspection of all components, relining shoes, setting and actuating shoe clearance. (8 hrs.)</p> <p>111.Inspection spring of both shoe and lever. (7hrs.)</p> <p>112.Inspecting and setting parking brakes. (7hrs.)</p>	<p>Braking Systems - Braking fundamentals Principles of braking, Drum & disc brakes, Lever/mechanical advantage, Hydraulic pressure & force, Brake fade.</p> <p>Braking systems - Brake type used on tractor -principles, Air brakes,</p> <p>Braking system components- Park brake system, Brake</p>

		<p>113. Inspecting and setting hydraulic main brake including replacement of washer and oil seals. (8hrs.)</p> <p>114. Overhauling serve mechanism (as applicable) inspecting piston and valves. (5 hrs.)</p> <p>115. Bleeding and adjustment of brakes. (5 hrs.)</p> <p>116. Fault tracing and remedy. (5 hrs.)</p> <p>117. Skimming of brake drum and disc plate. (5 hrs.)</p>	<p>pedal, Brake lines, Brake fluid, Bleeding, Master cylinder, Divided systems, Tandem master cylinder, Power booster or brake unit, Hydraulic brake booster, Applying brakes, Brake force, Brake light switch</p> <p>Drum brakes & components - Drum brake system, Drum brake operation, Brake linings & shoes, Backing plate, Wheel cylinders Disc brakes & components-Disc brake system, Disc brake operation, Disc brake rotors, Disc brake pads, Disc brake calipers, Proportioning valves, Proportioning valve operation, Brake friction materials. (14hrs.)</p>
<p>Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.</p>	<p>Overhaul Major Assemblies of Power Tiller and carryout Field Operation.</p>	<p>118. Overhauling power tiller transmission system includes main clutches, steering clutch/brakes mechanism-gear box and wheel hub testing for field operation without implements and with implements. (15 hrs.)</p> <p>119. Driving practice with trolley/trailer. (10 hrs.)</p>	<p>Description, working principle & use of power tiller (two wheel tractor) power unit. Method of power transmission to wheel from engine. Main clutch assembling working procedure steering Clutch/brakes mechanism method of power transmission to implement (Rotation), irrigation pump, thresher. Hitching of M.B. Plough, trailer disc harrow. (07Hrs.)</p>
<p>Professional Skill 25 Hrs.;</p>	<p>Overhaul Implements of</p>	<p>120. Checking implements such as ploughs, harrows,</p>	<p>Tractor equipment:- Description, function of</p>

<p>Professional Knowledge 07 Hrs.</p>	<p>Tractor.</p>	<p>cultivators, seed drills, tractor trailer, & P.T.O. units etc. for serviceability before use. (5 hrs.) 121. Lubricate them as required. Hitching practice (single & three point). (5 hrs.) 122. Exercise in driving a tractor with different implements. (5 hrs.) 123. Adjusting agriculture implements for correct functioning during field operation. (10hrs.)</p>	<p>harrows, cultivators, seed drills & tractor trailer. Hitching of equipment. Danger in overloading & incorrect field operation. Average life of Agriculture implements. Description and function of tractor accessories such as Draw bar, top link & Belly Pulley. Setting of draw bar to correct height. Use of Hydraulic lift. Maintenance of tractor accessories.(07Hrs.)</p>
<p>Professional Skill 25 Hrs.; Professional Knowledge 07 Hrs.</p>	<p>Overhaul Charging and Starting System of Tractor.</p>	<p>124. Practice on removing alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternator & fitting to vehicles. (10 hrs.) 125. Practice on removing starter motor vehicle and overhauling the starter motor, testing of starter motor. (10 hrs.) 126. Servicing storage batteries, tracing lighting circuit fault rectification. (5 hrs.)</p>	<p>Tractor Electrical Maintenance: Lighting arrangement in tractors (As applicable). Description of charging circuit. Operation of alternator, regulator unit ignition warning lamp troubles and remedy in charging system. Fault finding in electrical system. Description of starter motor circuit, common troubles and remedy in starter circuit. Description of lighting circuit. Charging & discharging of lead acid battery.(07Hrs.)</p>
<p>In plant Training/Project Work</p>			

SYLLABUS FOR CORE SKILLS
1. Workshop Calculation & Science (Common for one year course) (80Hrs.)
2. Engineering Drawing (80Hrs.)
3. Employability Skills (Common for all CTS trades) (160Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in www.bharatskills.gov.in

LIST OF TOOLS AND EQUIPMENT			
Mechanic Tractor(For batch of 20 candidates)			
S. No.	Name of the Tools& Equipment	Specification	Quantity
A. TRAINEES TOOL KIT			
1.	Allen Key set of 12 pieces	2mm to 14mm	5+1 nos.
2.	Caliper inside	15 cm Spring	5+1 nos.
3.	Calipers outside	15 cm spring	5+1 nos.
4.	Center Punch	10 mm. Dia. x 100 mm.	5+1 nos.
5.	Dividers	15 cm Spring	5+1 nos.
6.	Electrician Screwdriver	250mm	5+1 nos.
7.	Hammer ball peen	0.5 kg with handle	5+1 nos.
8.	Hands file	20 cm. Second cut flat	5+1 nos.
9.	Philips Screwdriver set of 5 pieces	100 mm to 300 mm	5+1 nos.
10.	Pliers combination	20 cm.	5+1 nos.
11.	Screwdriver	20cm.X 9mm. Blade	5+1 nos.
12.	Screwdriver	30 cm. X 9 mm. Blade	5+1 nos.
13.	Scriber	15 cm	5+1 nos.
14.	Spanner D.E. set of 12 pieces	6mm to 32mm	5+1 nos.
15.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	5+1 nos.
16.	Spanners socket with speed handle, T-bar, ratchet and universal upto 32 mm set of 28 pieces with box		5+1 nos.
17.	Steel rule	30 cm inch and metric	5+1 nos.
18.	Steel tool box with lock and key (folding type)	400x200x150 mm	5+1 nos.
19.	Wire cutter and stripper		5+1 nos.
B. TOOLS, INSTRUMENTS AND GENERAL SHOP OUTFIT			
25.	AC alternator slip ring puller		1 no.
26.	Adjustable spanner	pipe wrench 350 mm	2 nos.
27.	Air blow gun with standard accessories		1 no.

28.	Air impact wrench with standard accessories		4 nos.
29.	Air ratchet with standard accessories		4 nos.
30.	Allen Key set of 12 pieces	2mm to 14mm	2 nos.
31.	Alternator for tractor - different type		2 nos.
32.	Ammeter	300A/ 60A DC with external shunt	4 nos.
33.	Angle plate adjustable	250x150x175	1 no.
34.	Angle plate	size 200x100x200mm	2 nos.
35.	Anvil 50 Kgs with Stand		1 no.
36.	Arbor press hand operated	2 ton capacity	1 no.
37.	Auto Electrical test bench		1 no.
38.	Battery -charger		2 nos.
39.	Belt Tensioner gauge		1 no.
40.	Blow Lamp	1 litre	2 nos.
41.	Caliper inside	15 cm Spring	4 nos.
42.	Calipers outside	15 cm spring	4 nos.
43.	Car Jet washer with standard accessories		1 no.
44.	Carburetor repair tool kit		1 no.
45.	Chain Pulley Block-3-ton capacity with tripod stand		1 no.
46.	Chaser hard W/V 9 to 40 T.P.I. set of 11 external.		1 set
47.	Chaser, hand W/W 9 to 40 T.P.I. set of 11 internal		1 set
48.	Chisel	10 cm flat	4 nos.
49.	Chisels cross cut	200 mm X 6mm 4	4 nos.
50.	Circlip pliers Expanding and contracting type	15cm and 20cm each	4 nos.
51.	Clamps C	100mm	2 nos.
52.	Clamps C	150mm	2 nos.
53.	Clamps C	200mm	2 nos.
54.	Cleaning tray	45x30 cm. 4	4 nos.
55.	Clutches, different types such as cone type, disc type		1 each
56.	Compression testing gauge suitable for diesel Engine		2 nos.

57.	Connecting rod alignment fixture 1		1 no.
58.	Copper bit soldering iron	0.25 Kg	4 nos.
59.	Cut section model of fuel filter		1 no.
60.	Cylinder bore gauge capacity	20 to 160 mm	4 nos.
61.	Cylinder liner- Dry & wet liner, press fit & slidefit liner		1 each
62.	DC Ohmmeter	0 to 300 Ohms, mid scales at 20 Ohms	2 nos.
63.	Depth micrometer	0-25mm	4 nos.
64.	Dial gauge type 1 Gr. A (complete with clamping devices and stand)		4 nos.
65.	Different type of Engine Bearing model		1 set
66.	Different type of piston model		1 each
67.	Dividers	15 cm Spring	4 nos.
68.	Drift Punch Copper	15 Cm	4 nos.
69.	Drift, copper	10 x 15 1/2 mm	2 nos.
70.	Drill point angle gauge		1 no.
71.	Drill twist	1.5 mm to 15 mm (various sizes) by 0.5 mm 4	4 nos.
72.	Electric Soldering	Iron 230 V 60 watts 230 V 25 watts	2 each
73.	Electric testing screw driver		4 nos.
74.	Engineer's square	15 cm. Blade	4 nos.
75.	Engineers stethoscope		1 no.
76.	Equipment puncture, in box,		1 no.
77.	Feeler gauge	20 blades (metric)	2 nos.
78.	File flat	20 cm bastard	4 nos.
79.	File, half round	20 cm second cut	4 nos.
80.	File, Square	20 cm second cut	4 nos.
81.	File, Square	30 cm round	4 nos.
82.	File, triangular	15 cm second cut	4 nos.
83.	Files assorted sizes and types including safe edge file (20 Nos)		2 set
84.	Flat File	25 cm second cut	4 nos.
85.	Flat File	35 cm bastard	4 nos.
86.	Fuel feed pump for Diesel		1 no.
87.	Fuel injection pump (Diesel) inline		1 no.
88.	Glow plug tester		2 nos.
89.	Granite surface plate	1600 x 1000 with stand and cover	1 no.
90.	Grease Gun		2 nos.
91.	Grover -	3, 4, 6mm.	1 Each

92.	Growler		2 nos.
93.	Hacksaw frame adjustable	20-30 cm	10
94.	Hammer Ball Peen	0.75 Kg	4 nos.
95.	Hammer Chipping	0.25 Kg	4 nos.
96.	Hammer copper	1 Kg with handle	4 nos.
97.	Hammer Mallet		4 nos.
98.	Hammer Plastic		2 nos.
99.	Hand operated crimping tool (i) for crimping up to 4mm and (ii) for crimping up to 10mm		2 nos.
100.	Hand reamers adjustable	10.5 to 11.25 mm, 11.25 to 12.75 mm, 12.75 to 14.25 mm and 14.25 to 15.75 mm	2sets
101.	Hand Shear Universal	250mm	2 nos.
102.	Hand vice	37 mm	2 nos.
103.	High rate discharge tester (cell tester)		1 no.
104.	Hollow Punch set of seven pieces	6mm to 15mm	2 sets each
105.	Hydraulic jack HI-LIFT type -	3 ton capacity	1 no.
106.	Injector - Multi hole type, Pintle type		4 each
107.	Injector cleaning unit		1 no.
108.	Injector testing set (Hand tester)		1 no.
109.	Insulated Screwdriver	20 cm x 9mm blade	10 nos.
110.	Insulated Screwdriver	30 cm x 9mm blade	10 nos.
111.	Left cut snips	250mm	4 nos.
112.	Lifting jack screw type	3 ton capacity	4 nos.
113.	Magneto spanner set with	8 spanners	1 set
114.	Magnifying glass	75mm	2 nos.
115.	Marking out table	90X60X90 cm.	1 no.
116.	Multi Scan Tool		1 no.
117.	Multimeter digital		5 nos.
118.	Oil can	0.5/0.25 liter capacity	2 nos.
119.	Oil pump for dismantling and assembling.		2 nos.
120.	Oil Stone	15 cm x 5 cm x 2.5 cm	1 no.
121.	Oscilloscope	20MHz	1 no.
122.	Outside micrometer	0 to 25 mm	4 nos.
123.	Outside micrometer	25 to 50 mm	4 nos.
124.	Outside micrometer	50 to 75 mm	1 no.
125.	Outside micrometer	75 to 100 mm	1 no.
126.	Pat melting		2 nos.

127.	Philips Screwdriver set of 5 pieces	100 mm to 300 mm	2 sets
128.	Pipe cutting tool		2 nos.
129.	Pipe flaring tool		2 nos.
130.	Piston ring compressor		2 nos.
131.	Piston Ring expander and remover.		2 nos.
132.	Piston Ring groove cleaner.		1 no.
133.	Pliers combination	20 cm.	2 nos.
134.	Pliers flat nose	15 cm	2 nos.
135.	Pliers round nose	15 cm	2 nos.
136.	Pliers side cutting	15 cm	2 nos.
137.	Poker		2 nos.
138.	Portable electric drill Machine		1 no.
139.	Portable oil monitoring Indicator		1 no.
140.	Power Supply	0-12 v, lamp	1 no.
141.	Prick Punch	15 cm	4 nos.
142.	Punch Letter	4mm	2 set
143.	Radiator cut section-cross flow		1 no.
144.	Radiator cut section-down flow		1 no.
145.	Radiator pressure cap		2 nos.
146.	Rake		1 no.
147.	Rear axle assembly-gear box steering box assembly of the diesel engine		2 set
148.	Ridger.		2 nos.
149.	Right cut snips	250mm	4 nos.
150.	Rivet sets snap and Dolly combined	3mm, 4mm, 6mm	4 nos.
151.	Scraper flat	25 cm	2 nos.
152.	Scraper half round	25 cm	2 nos.
153.	Scraper Triangular	25 cm	2 nos.
154.	Scriber	15 cm	2 nos.
155.	Scriber with scribing black universal		2 nos.
156.	Set of stock and dies - UNC, UNF and metric		2 sets
157.	Shear Tin Man's	450 mm x 600mm	4 nos.
158.	Sheet Metal Gauge		2 nos.
159.	Sheaft.r Tinmans	300mm	4 nos.
160.	Shovel		2 nos.
161.	Soldering Copper Hatchet type	500gms	4 nos.
162.	Solid Parallels in pairs (Different size) in Metric		2 nos.

163.	Spanner Clyburn	15 cm	1 no.
164.	Spanner D.E. set of 12 pieces	6mm to 32mm	4 nos.
165.	Spanner T. flocks for screwing up and up-screwing inaccessible positions		2 nos.
166.	Spanner, adjustable	15cm.	2 nos.
167.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	2 nos.
168.	Spanners socket with speed handle, T-bar, ratchet and universal upto 32 mm set of 28 pieces with box		2 nos.
169.	Spark lighter		2 nos.
170.	Spark plug spanner	14mm x 18mm x Size	2 nos.
171.	Spirit level	2 V 250, 05 metre	2 nos.
172.	Spring tension tester		1 no.
173.	Stake grooving.		2 nos.
174.	Stake, hatchet.		2 nos.
175.	Starter motor for tractor -different type		1 each
176.	Steel measuring tape 10 meter in a case		4 nos.
177.	Steel rule	15 cm inch and metric	4 nos.
178.	Steel rule	30 cm inch and metric	4 nos.
179.	Steel wire Brush	50mmx150mm	4 nos.
180.	Stone, carborandum	15 x 5 x 4 cm smooth and rough.	1each
181.	Straight edge gauge	2 ft.	2 nos.
182.	Straight edge gauge	4 ft.	2 nos.
183.	Stud extractor set of 3		2 sets
184.	Stud remover with socket handle		1 no.
185.	Surface gauge with dial test indicator plunger type	i.e. 0.01 mm	2 nos.
186.	Tachometer (Counting type)		1 no.
187.	Taps and Dies complete sets (5 types)		1 set
188.	Taps and wrenches - Metric		2 sets
189.	Telescope gauge		4 nos.
190.	Temperature gauge	0-100 deg c	2 nos.
191.	Thermostat		2 nos.
192.	Thread pitch gauge metric, BSW		1 no.
193.	Timing lighter		1 no.
194.	Torque wrenches	5-35 Nm, 12-68 Nm & 50-225 Nm	1 each
195.	Trammel 30 cm		2 nos.
196.	Turbocharger cut sectional view		1 no.

197.	Tyre pressure gauge with holding nipple		2 nos.
198.	Universal puller for removing pulleys, bearings		1 no.
199.	V' Block	75 x 38 mm pair with Clamps	2 nos.
200.	Vacuum gauge to read	0 to 760 mm of Hg.	2 nos.
201.	Valve Lifter		1 no.
202.	Valve spring compressor universal.		1 no.
203.	Vernier calliper	0-300 mm with least count 0.02mm	5 nos.
204.	Vice grip pliers		2 nos.
205.	Voltmeter	50V/DC	4 nos.
206.	Water pump for dismantling and assembling		2 nos.
207.	Wing compass	25 cm	2 nos.
208.	Wire Gauge (metric)		5 nos.
209.	Work bench	250 x 120 x 60 cm with 4 vices 12cm Jaw	5 nos.
C. GENERAL INSTALLATION/ MACHINERIES			
210.	3 furrow disc plough with scrapersyk		1 no.
211.	9 tine cultivator-spring loaded mounted type		1 no.
212.	Arbor press hand operated	2 ton capacity	1 no.
213.	Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter		1 no.
214.	Bench lever shears	250mm Blade x 3mm Capacity	1 no.
215.	Discrete Component Trainer / Basic Electronics Trainer		1 no.
216.	Drilling machine bench to drill up to 12mm dia. along with accessories		1 no.
217.	Dual Magnetization Yoke :	AC / HWDC, 230 VAC, 50Hz	1 set
218.	Gas Welding Table	1220mm x760mm	2 nos.
219.	Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth		1 no.
220.	Liquid penetrant Inspection kit		1 set
221.	Multi Scan Tool		1 no.
222.	P.T.O. operated rotary lawn mower		1 no.
223.	Pipe Bending Machine (Hydraulic type)	12mm to 30mm	1 no.

224.	Pneumatic rivet gun		
225.	Spring tension tester		1 no.
226.	Tin smiths bench folder	600 x 1.6mm	1 no.
227.	Tractor Diesel Engine 4 stroke for Dismantling and assembling with		2 nos.
228.	Trolley type portable air compressor single cylinder with 45 liters capacity Air tank,		1 no.
229.	Welding plant Oxy-Acetylene complete (high pressure)		1 no.
230.	Welding Transformer	150-300 Amps	1 no.
231.	Wheel type tractor fitted with diesel engine with standard accessories		2 nos.
D. LIST OF CONSUMABLE:			
232.	Automatic Transmission oils		As required
233.	Battery- SMF		As required
234.	Brake fluids		As required
235.	Chalk, Prussian blue.		As required
236.	Chemical compound for fasteners		As required
237.	Diesel		As required
238.	Different type gasket material		As required
239.	Different type of oil seal		As required
240.	Drill Twist (assorted)		As required
241.	Emery paper -	36-60 grit , 80-120	As required
242.	Engine coolant		As required
243.	Engine oil		As required
244.	Gear oils		As required
245.	Hacksaw blade (consumable)		As required
246.	Hand rubber gloves tested for 5000 V		5 pair
247.	Holder, lamp teakwood boards, plug sockets, solders, flux wires and cables batteries round consumable blocks and other consumables as required		As required
248.	Hydrometer		8 nos.
249.	Lapping abrasives		As required
250.	Leather Apron		5 nos.
251.	Petrol		As required
252.	Power steering oil		As required
253.	Radiator Coolants		As required

254.	Safety glasses		As required
255.	Steel wire Brush 50mmx150mm		5 nos.
256.	Engine Spare Parts		As per req.
257.	Gloves for Welding (Leather and Asbestos)		5 sets
E. WORKSHOP FURNITURE			
258.	Book shelf (glass panel) 6ft.x 3ft. x 1ft.		As required
259.	Computer Chair		1+1
260.	Computer Table		1+1
261.	Desktop Computer	CPU: 32/64 Bit i3/i5/i7 or latest processor, Speed: 3 GHz or Higher. RAM:-4 GB DDR-III or Higher, Wi-Fi Enabled. Network Card: Integrated Gigabit Ethernet, with USB Mouse, USB Keyboard and Monitor (Min. 17 Inch. Licensed Operating System and Antivirus compatible with trade related software.	1+1
262.	Discussion Table 8ft. x 4ft. x 2ft.		2 nos.
263.	Fire Extinguishers, first- aid box		As required
264.	Instructional Material - NIMI Books/Ref.books		As required
265.	Internet connection with all accessories		As required
266.	Laser printer		1 no.
267.	LCD projector/ LED /LCD TV (42")		1 no.
268.	Multimedia DVD for Automotive application/subjects		As required
269.	Online UPS 2KVA		As required
270.	Stools		21 nos.
271.	Storage Rack 6ft. x 3ft. x 1ft.		As required
272.	Storage shelf 6ft. x 3ft. x 1ft.		As required.
273.	Suitable classroom furniture		As required
274.	Suitable Work Tables with vices		As required
275.	Tool Cabinet - 6ft. x 3ft. x 1ft.		2 nos.
276.	Trainees locker 6ft.X 3ft. x 1ft.		2 Nos. to accommodate 20 Lockers
<p>Note: -</p> <ol style="list-style-type: none"> All the tools and equipment are to be procured as per BIS specification. Internet facility is desired to be provided in the classroom. 			

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Special acknowledgement is extended by DGT to the following expert members who had contributed immensely in this curriculum.

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ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprenticeship Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
CP	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
HH	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities

